Uptake of dyestuffs by chemically treated human hair waste as a biosorbent

Taha Ebrahim Farrag

Chemical Engg. Dept., Faculty of Engg., Minia University, El-Minia, Egypt E-mail : tahafarrag@hotmail.com

Human hair is a waste which has no economical application. It even constitutes a solid waste as far as the environment is concerned. Human hair has been investigated as an adsorbent to uptake of dyestuffs from aqueous solutions. Natural human hair was treated with different chemical activators (NaOH, Na₂S and mixture of NaOH and Na₂S) at different conditions to enhance its adsorption capacity. Adsorption of a basic dyestuff (Basic Blue 69) and an acid dyestuff (Acid Blue 25) onto chemically treated human hair has been studied. The equilibrium isotherms have been determined for human hair treated at different conditions where, the maximum adsorption capacity has been determined for each case according to Langmuir model. The pretreatment optimum conditions which give maximum adsorption capacity for each pollutant were determined and were found to be, pretreatment with 0.1N-NaOH/0.1N-Na₂S solution for 20 minutes. High adsorption capacity was observed for basic dyestuff while, lower capacity for acid dyestuff. At the optimum pretreatment conditions, adsorption capacities were found to be 182.9 mg/g and 68.6 mg/g for Basic Blue and Acid Blue respectively. The equilibrium isotherms have been analyzed using Langmuir, Freundlich and Redlich-Peterson models and the experimental data have been compared with the theoretically predicted data. The Freundlich model appears to fit the adsorption better than other models.

المخلفات من شعر الانسان ليس لها جدوى اقتصادية بل وتشكل دائما احدى الملوثات الصلبة المؤثرة علي البيئة. ويهدف هذا البحث در اسة إمكانية استخدام المخلفات من شعر الانسان لاز الة الأصباغ من المحاليل المائية. ومن أجل زيادة سعة الامتز از القصوى للشعر تم معالجتة كيميائيا بو اسطة منشطات مختلفة وهى هيدروكسيد الصوديوم أو كبريتيد الصوديوم أو خليط منهما معا عند ظروف مختلفة. وقد تم در اسة امتز از نوعين من الصبغات وهما صبغة قاعدية زرقاء (BB69) وصبغة حامضية زرقاء (AB25) باستخدام الشعر المعالج كيميائيا. حيث تم قياس التو ازنات ثابتة درجة الحرارة للشعر المعالج عند الظروف المختلفة ومنها أمكن الحصول على سعة الامتز از القصوى في كل حالة وذلك باستخدام نموذج الحرارة للشعر المعالج بعد الظروف المختلفة ومنها أمكن الحصول على سعة الامتز از القصوى في كل حالة وذلك باستخدام نموذج الحرارة للشعر المعالج بواسطة ومنها أمكن الحصول على سعة الامتز از القصوى في كل حالة وذلك باستخدام نموذج الحرارة للشعر المعالج بواسطة ومنها أمكن الحصول على سعة الامتز از القصوى في كل حالة وذلك باستخدام نموذج العرارة الشعر المعالج بواسطة ومنها أمكن الحصول على سعة الامتز از القصوى في كل حالة وذلك باستخدام نموذج الحرارة الشعر المعالج بواسطة ومنها أمكن الحصول على معة الامتز از القصوى في كل حالة وذلك باستخدام نموذج الحرارة للشعر المعالج بواسطة الظروف المتلي لعملية المعالجة لكل من الصبغتين والتى تعطى أعلي سعة امتز از وخصت الدر اسة إلى انها المعالجة بواسطة ما تلك الخاصيه للصبغة الحامضية الزرقاء فكانت (السعة القصوى لامتز از الصبغة القاعدية الزرقاء تبلغ g المعملية مع النماذج الرياضية المعروفة (15.4 mg/g) وذلك عند الغروف المتلى للمعالجة. وقد تم تحليل النتائج المعملية مع النماذج الرياضية المعروفة (الموذات المرائل مالام الم على المتران المعالية، مع النتائج النظرية المستنتجة ووجد انها تعلي ما موذج ويندايتش.

Keywords: Keratinous Waste, Human hair, Chemical Treatment, Dyestuff, Adsorption

1. Introduction

Due to ever-growing demands in textiles, synthetic organic dyes are widely used for dyeing textile fibers such as cotton and polyester. However, these materials pose certain health hazards and environmental pollution. Dye effluents not only are aesthetic pollutants as far as their color are concerned but may also interfere with light penetration in the receiving water bodies, thereby disturbing the biological processes. Further, dye effluents may contain chemicals that exhibit toxic effects toward microbial populations and can be toxic and/or carcinogenic to mammalian animal. There-for, environmental legislation has imposed stringent limits on the concentrations of pollutants that may be discharged in to aqueous effluents from dyestuff manufacturing and textile industries.

Methods for effluent treatment for dyes and/or their effluents may be divided into three main categories: physical, chemical, and biological [1, 2]. Among them, adsorption

Alexandria Engineering Journal, Vol. 47 (2008), No. 6, 563-573 © Faculty of Engineering Alexandria University, Egypt.

technology is generally considered to be an effective method for quickly lowering the concentration of dissolved dyes in an effluent. The major advantages of an adsorption system for water pollution control are less investment in terms of initial cost and land, simple design and easy operation, no effect by toxic substances, and superior removal of organic waste constituents as compared to conventional biological treatment processes. In this regard, activated carbon has been evaluated extensively for the removal of color resulting from the different classes of dyes, that is, acid, direct, basic (cationic), reactive, and disperse [3]. Despite the prolific use of this adsorbent throughout the water/wastewater treatment and other industrial applications, carbon adsorption remains an expensive process due to the high cost for the use of activated carbon. This has attracted considerable research into low-cost alternative adsorbents for adsorbing or removing coloring matter and undesirable residues from waste water. Other materials studied for adsorbing dyestuffs are activated silica, activated alumina [4], peat [5], wood [6], bagasse pith [7], maize cob [8], Peanut hulls [9], clay [10], and orange peel [11]. To date, no other adsorbent has proved as versatile as activated carbon. It has been reported that it is capable of removing specific contaminants and is, therefore, likely to make significant contributions to water purification in the future.

Biosorbents have caught the attention of many researchers for the removal of heavy metals as environmental contaminants from aqueous solutions, with an abundant literatures existing for such processes. For example, spent animal boneds have been used for the removal of copper and zinc [12], lignite for the removal of mercury, cadmium and lead [13], immobilized fungal biomass for the removal of different metal ions [14], and peanut hulls for the removal of the cadmium [15]. Fibrous keratinous materials such as wool and hair are known to adsorb metal ions from solution in their native state and with suitable chemical pretreatment, the adsorption capacity for these ions can be significantly enhanced [16]. Such adsorption characteristics have prompted many research

workers to explore the possibility of using such keratinous waste as wool waste, poultry feather waste, tannery hair waste and human hair waste as cheap substitutes for the more expensive ion exchange resins normally used for the removal of heavy metal pollutants from the waste-water [17]. The uptake of metal ions by these materials was attributed to their constituents which contain such functional groups as carboxyl, hydroxyl, phosphate and amine that act as binders for these ions. In contrast, literature on the use of biosorbents for the removal of dyestuffs is very limited and there appears to be relatively poor information in the litraeture concerning the adsorption of dyestuffs onto human hair. One of literature used natural human hair, abundant human waste of no commercial use, as biosorbent for BB69 and AB25 [18]. The use of such human hair waste as an adsorbent would help to reduce the cost of wastewater treatment and would make a contribution in cleaning the environment.

Previous work showed that, adsorption capacity of natural human hair (untreated human hair) for dyestuffs is limited, where the maximum adsorption capacity was reported as 16.9 and 5.4 mg/g hair for BB69 and AB25 respectively [18]. In this study, adsorption capacity of human hair for BB69 and AB25 was significantly enhanced using suitable pretreatment reagents, activators, such as NaOH, Na₂S, and mixture of NaOH and Na₂S. The pretreatment process has been carried out at different conditions for different soaking times and reagent concentrations to estimate the pretreatment optimum conditions. The work is directed primarily towards studying the applicability of common adsorption isotherm models (i.e. Langmuir, Freundlich and Redlich-Peterson). A comparison of the experimental data with theoretical isotherms have been studied in order to develop a model which both accurately represents the experimental results and could be used for design purposes.

2. Materials and methods

The adsorbates (dyestuffs) and their structures used in the experiments are listed

below. The dyestuffs were used as the commercial salts and were supplied by Bayer.

2.1. Basic Blue 69 (Astrazone Blue FRR)

No structure is available for this dye. It belongs to the methane class of which chromophore is a conjugate chain atoms terminated by an ammonium group, and in addition a nitrogen, sulpher or oxygen atom, or an equivalent unsaturated group. A general structure of methane group is,



2.2. Acid Blue 25 (Telon Blue ANL)



The dye was makeup in stock solution of concentration 1500 mg/dm³ and was subsequently diluted to the required concentration using distilled water. The concentration of the dve staffs in aqueous solution determined using as а spectrophotometer (Spectro-Plus MK1A). All measurements were made at the wave length corresponding to maximum absorbance, λ_{max} , which was 585 nm for BB 69 and 600 nm for AB 25. In accordance with the Lambert-Bear law the absorbance was found to vary linearly with concentration and a dilution of concentrated samples were undertaken prior analysis in cases where to the the concentrations were higher than the linear calibration range to give accurate results.

The adsorbent used in this investigation is the chemically treated human hair (activated human hair). Human hair waste collected from various local barber shops, were mixed together, washed, clean of the adhering dirt with a detergent, rinsed several times with distilled water and finally dried in an electric oven at 100 °C before being used. For each pretreatment process, about 4 grams of the dried hair was weighed out and soaked in 250 ml of a pretreatment reagent of a known concentration at room temperature. After a given soaking time, the solution was filtered and the hair washed clean with normal water, deionized water and then dried again in an electric oven. The dried treated hair is stored in a clean plastic bin to avoid the adsorption of moisture from environment, at this its used directly [17].

The chemical reagents used in this work for pretreatment process are, NaOH solutions of various concentrations (0.05N, 0.1N, 1N and 2N) for 30 minutes soaking time, NaOH/Na₂S solutions of concentrations (0.1N/0.1N) and (0.1N/0.2N) for different soaking times (10, 20, 40 and 60 minutes), and Na₂S solutions of concentration 0.1N for 20 minutes soaking time.

Adsorption isotherms were determined using the bottle- point method. A constant mass (0.5 g) of treated human hair was added to bottles containing fixed volume 50 ml of dye solution, the latter have a range of known concentration. The bottles were sealed and, together with appropriate controls. mechanically shaken for a period of 150 minutes [18]. After equilibrium time, dye concentration in residue solutions was determined, the equilibrium data from each bottle representing one point on an adsorption isotherm. All experiments were carried out at 25±2 °C to eliminate any temperature effects using thermo-state. The study on the effectiveness of the various pretreatment processes, using different reagents such as NaOH, Na₂S, and mixture of NaOH and Na₂S solutions of various concentrations and for different soaking times, was carried out by comparing the adsorption capacity for dyes. The results also helped to establish the optimum pretreatment process for uptake dyestuffs from aqueous solutions. For each of experimental runs, before the adsorbate solution was added to the treated hair, its pH

was adjusted to 7±0.3 using dilute HCl or NaOH to eliminate the effect of pH.

3. Results and discussion

3.1. General

The purpose of studying adsorption isotherm is, firstly, to measure the adsorption capacity of each system and secondly, to the ascertain liquid-solid equilibrium distribution of the solute concerned. Adsorption isotherms were determined for various dye-treated hair systems. Preliminary testes were undertaken to assess the contact time necessary for each system to come to equilibrium and, for experimental purposes, each system was given a contact time in excess of this period. Experiments showed that such equilibrium was established within 100 minutes [18]. However, all equilibrium experiments were allowed to run for 150 minutes.

3.2. Effect of pretreatment method

Previous work showed that, untreated human hair exhibited a limited adsorption capacity for basic dyestuffs (i.e. BB69) and relatively exhibited negligible adsorption capacity for acid dyestuffs (i.e. AB25). However, with chemical treatment, significant softening of the fibers was observed. The extent of softening increased with increase in the reagent concentration and/or soaking time, however, the adsorption capacity was found to increases significantly corresponding to the increase in the softness of the fibers upto limit as shown in table 1. Prolonged soaking and increased pretreatment reagent concentration led to a reduction in the adsorption corresponding capacity to extremely soft fibers which easily disintegrated into fine pieces on slight agitation. These observations showed therefore a close relationship between the adsorption capacity and the extent of softening of the hair fibers. The softening process may result from partial breakage of the various linkages of the keratin structure making available the various active functional groups responsible for dye-keratin interaction. The loosening of the compact keratin structure also increased the penetrability of the fibers to the diffusion of the dye ions to these active sites, thus increasing the adsorption capacity. However, with extreme loss of fibrous strength on prolonged soaking or increased reagent concentration in the pretreatment process, the weak solid substrate may not be able to support the load of the adsorbed dye ions [17].

3.3. Equilibrium isotherm

Adsorption capacity of chemical by treated human hair for dyestuffs (BB96 and AB25) can be determined by measuring equilibrium isotherms. Figs. 1 to 4 depict the adsorption isotherms measured for BB69 onto human hair treated at different conditions. According to the classification of Giles et al. [19], the adsorption isotherms obtained may be classified as L-type. In this case, adsorption is very efficient at low concentration, but it increasingly difficult, becomes as the concentration increases, for a solute molecule to find a vacant adsorption site. As same isotherms shape (L-type) were observed for AB25 dye. The maximum adsorption capacity for a particular dyestuff was calculated and tabulated in Table 1 corresponding to Langmuir isotherm. The experimental results showed that a favorable pretreatment method would be to soak the hair fibers in a 0.1N- $NaOH/0.1N-Na_2S$ solution for 20 min. The maximum adsorption capacities were found 182.9 mg/g hair with 982.2% removal increasing and 68.6 mg/g hair with 1170.4% removal increasing for BB69 and AB25 respectively.

A comparison between isotherms data for untreated human hair and human hair treated at optimum conditions was carried out as shown in fig. 5 for BB69 and fig. 6 for AB25. Data for untreated human hair was taken from previous work [18]. Effect of the pretreatment on adsorption capacity of both dyestuffs was observed where; it increased from 16.9 to 182.9 mg/g for BB69 and from 5.4 to 68.6 mg/g for AB25. The results showed that BB69 has much greater affinity for treated and untreated human hair than AB25. Fig. 1. Adsorption isotherms for BB 69 onto human hair treated with 0.1N-NaOH/0.1N-Na₂S solution for different soaking times.

60

Soaking time (min.): 🛽 10

90

C_e (mg.dm⁻³)

120

a 40

□ 20

150

▲60

150

120

90

60

30

Ο

0

30

9e (m g.g^{.1})



Fig. 2. Adsorption isotherms for BB 69 onto human hair treated for 30 min. with NaOH solution at different concentrations.





Fig. 4. Adsorption isotherms for BB 69 onto human hair treated with 0.1N-Na₂S solution for 30 min.



Alexandria Engineering Journal, Vol. 47, No. 6, November 2008



Fig. 5. Comparison between adsorption isotherms for BB 69 onto natural human hair and human hair treated at optimum conditions.



Fig. 6. Comparison between adsorption isotherms for AB 25 onto natural human hair and human hair treated at optimum conditions.

To optimize the design of an adsorption system for the adsorption of each dyestuff, it is important to establish the most appropriate model for the equilibrium data. In this study three isotherm models have been selected to simulate the experimental data, namely the Langmuir, Freundlich and Redlich-Peterson isotherms. The later incorporates features of both the Langmuir and Freundlich equations. Analysis of isotherms data have been done for the two dyestuffs only at the optimum pretreatment conditions.

3.3.1. Langmuir isotherm

The Langmuir isotherm is valid for monolayer adsorption on a surface containing a finite number of identical sites [20]. The model assumes uniform energies of adsorption on the surface and no transmigration of adsorbate in the plane of the surface. The Langmuir isotherm is represented by the following equation:

$$q_e = (K_L . C_e) / (1 + a_L . C_e).$$
(1)

This may be converted into a linear form convenient for plotting and determining the constants, K_L and a_L :

$$C_e/q_e = (1/K_L) + (a_L/K_L) C_e.$$
 (2)

Hence a plot of C_e/q_e versus C_e should yield a straight line with the reciprocal intercept equal to K_L and the slope equal to a_L/K_L . The Langmuir plots for both dyestuffs are represented in figs. 7 and 8. The slops, a_L/K_L , and intercepts, $1/K_{L}$, of these straight lines were calculated using the least-squares method and are tabulated in table 2. The values of constant K_L/a_L are important since they represent the maximum or monolayer adsorption capacity (q_{max}) of the treated human hair waste for a particular dyestuff. Referring to table 1, values of maximum adsorption capacity for all particular pretreatments are calculated by fitting of experimental data with Langmuir isotherm.



Fig. 7. Langmuir plot corresponding to the adsorption of BB 69 onto treated human hair.



Fig. 8. Langmuir plot corresponding to the adsorption of AB 25 onto treated human hair.

3.3.2. Freundlich isotherm

The Freundlich isotherm is valid for systems in which the surface energies are heterogeneous and vary as a function of q_e due to variations in the heat of adsorption. The Freundlich equation represented as:

$$q_e = K_F . C_e^{1/n} . (3)$$

A logarithmic plot linearizes the equation enabling the exponent, n, and the constant, K_F , to be determined from eq. 4.

$$\log q_e = \log K_F + (1/n) \log C_e.$$
 (4)

Inspection of the results derived from the Freundlich analysis represented by eq. 4 shows that a plot of log q_e versus log C_e exhibits some curvature. Indeed, the results can be better represented by more than one straight line. A general equation for the entire concentration range may be expressed as:

$$q_e = K_{F,i} \cdot C_e^{1/n_i} . (5)$$

Table	1.	
rabic	+ •	

Pretreatment and adsorption capacity of human hair waste for BB69 and AB25

	Pretreatment	Soaking	Adsorption capacity (mg/g)		Removal increasing (%)	
Reagent	concentration	time				
	(normality)	(min)	BB69	AB25	BB69	AB25
Untreated	-	-	16.9	5.4	0.0	0.0
	0.05	30	26.6	-	57.4	-
NaOH	0.1	30	109.9	7.5	550.3	38.9
	1.0	30	72.1	27.9	326.6	416.7
	2.0	30	54.3	35.1	221.0	550.0
	0.1/0.1	10	62.4	11.9	269.2	120.4
	0.1/0.1	20	182.9	68.6	982.2	1170.4
NaOH/Na25	0.1/0.1	40	99.1	54.5	486.4	909.3
	0.1/0.1	60	52.3	25.7	209.5	375.9
NaOH/Na ₂ S	0.1/0.2	10	154.0	12.8	811.2	137.0
	0.1/0.2	20	147.6	22.8	773.4	322.2
	0.1/0.2	40	145.5	-	760.9	-
	0.1/0.2	60	116.2	15.3	587.6	183.3
Na ₂ S	0.1	20	168.7	10.1	898.2	87.1

notes: d_p =40-80 μ m , temperature=25±2 and pH=7±0.3

Table 2

Parameters of the Langmuir adsorption model

Dye	<i>K</i> _L (dm ³ /g)	a _L (dm ³ /mg)	<i>q_{max.}</i> (mg/g)	R (-)	Correlation Coefficient
BB69	38.40	0.21	182.9	0.13	0.98
AB25	0.961	0.014	68.6	0.02	0.97

Figs. 9 and 10 show the Freundlich isotherms for adsorption of BB69 and AB25 onto treated human hair respectively on the basis of eq. 5. The Freundlich parameters, K_F and n have been calculated using the least-squares method and are tabulated in table 3 together with correlation coefficients obtained. The magnitude of exponent, n, gives an indication of the favorability and capacity of the adsorbent-adsorbate system. Values of n > 1, represent favorable adsorption according to Treybal [21]. In both systems studied, the values of n are greater than one (n > 1) which indicates that both dyestuffs were favorably adsorbed by treated human hair. The disadvantage of the later model is that it can't be reduced to Henry's law at concentration approaching zero. This condition is fulfilled by the Redlich-Peterson model, which has a linear dependence on concentration in the numerator and an exponential function in the denominator as it be discussed later.



Fig. 9. Freundlich plot corresponding to the adsorption of BB 69 onto treated human hair.

Table 3 Parameters of the Freundlich adsorption model.

log q _e	1.8 1.6 1.4				e e e e e e	
	1.2					
		1	1.5	2	2.5	3
				$\log C_{e}$		

Fig. 10. Freundlich plot corresponding to the adsorption of AB 25 onto treated human hair.

3.3.3. Redlich-peterson isotherm

Athird isotherm which incorporates intermediate terms between the Langmuir and Freundlich equations often describes the isotherm better than the classical isotherm models because of its mathematical flexibility. The Redlich-Peterson isotherm has been used in this work and is represented by eq. 6,

$$q_e = (K_{RP}, C_e) / (1 + a_{RP}, C_e^{\beta}).$$
 (6)

For $\beta=1$, eq. 6 converts to the Langmuir isotherm; for $1 >> a_{RP}.C_e^{\beta}$ its simplifies to Henry's law; and for $1 << a_{RP}.C_e^{\beta}$ it is identical with the Freundlich isotherm. The linear form is shown in eq. 7 from which the constants, K_{RP} , a_{RP} and β , which characterize the isotherm, can be determined:

	First section of plot			Second section of plot		
Dye	K_F	n	Corr.	K_F	п	Corr.
	(dm ³ /g)	(-)	Coeff.	(dm ³ /g)	(-)	Coeff.
BB69	26.30	1.15	0.98	58.13	3.97	0.99
AB25	3.92	2.08	0.97	20.80	5.81	0.98

$$\log\left[\frac{K_{RP}.C_e}{q_e}.1\right] = \log a_{RP} + \beta \log C_e.$$
(7)

The plots of $\log \{[K_{RP}.C_e/q_e] - 1\}$ against log C_e are shown in figs. 11 and 12 and are seen to be linear over the whole concentration range. The Redlich-Peterson parameters for each particular system were analyzed using the least-squares method and are tabulated in table 4.



Fig. 11. Redlich-Peterson plot corresponding to the adsorption of BB 69 onto treated human hair.



Dye	K_{RP}	$a_{\scriptscriptstyle RP}$	ß	Correlation
	(dm ³ /g)	$(dm^3/g)^{1/\beta}$	(-)	Coefficient
BB69	32.31	0.11	1.26	0.97
AB25	0.926	0.015	0.91	0.96

3.4. Comparison of theoretical isotherms with experimental results

Using the appropriate constants of the Langmuir, Freundlich and Redlich-Peterson models, the theoretical isotherm curves were predicted using known values of Ce. Figs. 13 and 14 show a comparison of the experimental points with the Langmuir, Freundlich and Redlich-Peterson models, in order to establish which model yields the "best fit". Obviously, it can be seen that, for BB69, Freundlich and Redlich-Peterson models yield somewhat better fit than the Langmuir model, on the other side for AB25, Langmuir and Freundlich models relatively fit better than Redlich-Peterson. reflected correlation As by coefficients (R^2) in tables 2, 3 and 4, it appear that Freundlich model gave a good agreement with the experimental data for the two used dyestuffs.



Fig. 12. Redlich-Peterson plot corresponding to the adsorption of AB 25 onto treated human hair.



Fig. 13. Comparison of theoretical isotherm plots with experimental data for the adsorption of BB 69 onto treated human hair.



Fig. 14. Comparison of theoretical isotherm plots with experimental data for the adsorption of AB 25 onto treated human hair.

5. Conclusions

Among the various pretreatment processes studied, the data shows that pretreatment of human hair waste with suitable chemical reagents enhances its adsorptive capacities for basic and acid dyestuffs, and pretreatment with 0.1N-NaOH/0.1N-Na₂S solution for 20 minutes gave the best adsorption capacity for both dyestuffs. High adsorption capacity was observed for the adsorption of basic dyestuff (BB69), namely, 182.9 mg/g where, lower capacity observed for acid dyestuff (AB25), namely, 68.6 mg/g. Equilibrium isotherms have been measured for each particular system where, data of optimum pretreatment conditions were analyzed using three common models, Langmuir, Freundlich and Redlich-Peterson models. The theoretical isotherms were compared with the experimental data and the general results of this study reveal that the Freundlich isotherm fitted the experimental adsorption data better than others, hence it is recommended to use it for design purposes.

Nomenclature

- *a*_L parameter of Langmuir isotherm (dm³/mg),
- a_{RP} parameter of Redlich-Peterson isotherm $[(dm^3/mg)^{1-\beta}],$

- *Ce* equilibrium liquid-phase concentration (mg/dm³),
- K_F parameter of Freundlich isotherm (dm³/g),
- K_L parameter of Langmuir isotherm (dm³/g),
- K_{RP} parameter of Redlich-Peterson isotherm (dm^3/g) ,
- *n* Freundlich exponent (dimensionless),
- q_e equilibrium solid-phase concentration (mg/g), and
- β Redlich-Peterson exponent (dimensionless).

References

- [1] Y.M. Slokar and A. Majcen Le-Marechal. "Dyes Pigments", Vol. 37, p. 335 (1998).
- [2] O.J. Hao, H. Kim, P.C. Chiang, "Crit. Rev. Environ. Sci. Technol.", Vol. 30, p. 449 (2000).
- [3] S.J. Allen, "in: G. Mckay (Ed.), Use of Adsorbents for the Removal of Pollutants from Wastewaters", CRC Press, Boca Raton, FL (1996).
- [4] F. Alexander, V.J.P. Poots and G. McKay, "End. Eng. Chem. Fundam.", Vol. 17, p. 406 (1978).
- [5] G. McKay, S.J. Allen, I.F. McConvey, and M.S. Otterburn, "Transport Processes in the Sorption of Colored Ions by Peat Particles", J. Colloid Interface Sci., Vol. 80, p. 323 (1981)
- [6] H.M. Asfour, M.M. Nassar, O.A. Fadali and M.S. El-Gundi, "Colour Removal from Textile Effluents Using Hardwood Sawdust as an Adsorbent", J. Chem. Tech. Biotechnol., Vol. 35A, p. 28 (1985).
- [7] G. McKay, M.S. El-Gundi and M.M. Nassar, "Equilibrium Studies During The Removal of Dyestuffes from Aqueous Solutions Using Bagasse Pith", Wat. Res., Vol. 21, p. 1513 (1987).
- [8] M.S. El-Gundi, and I.H. Aly, "Equilibrium Studies During the Adsorption of Acid Dyestuffs onto Maize Cob", Adsorption Sci and Technology, Vol. 9, p. 121 (1992).
- [9] K. Periasamy and C. Namasivayam, "Removal of Nickel (II) from Aqueous Solution and Nickel Plating Industry Wastewater Using an Agricultural

Waste: peanut hulls. Waste Manage", Vol. 15, p. 63 (1995).

- [10] M.S. El-Geundi, H.M. Ismail and K.M.E. Attyia, "Activated Clay as an Adsorbent for Cationic Dyestuffs", Adsorption Sci and Technology, Vol. 12 (2), p. 109 (1995).
- [11] C. Namasivayam, N. Muniasay, K. Gayatri, M. Rani and K. Ranganathan, "Removal of Dyes from Aqueous Solutions by Cellulosic Waste Orange Peel", Bioresource Technol, Vol. 57, p. 37 (1996).
- [12] S. Al-Asheh, F. Banat and F. Mohi, Chemosphere, Vol. 39, p. 2097 (1994).
- [13] A. Christian, et al., Chem. Eng. Technol, Vol. 22, p. 45 (1999).
- [14] A. Coppor, and T. Virarghavn, Water Res., Vol. 32, p. 1968 (1998).
- [15] K. Periasamy, and C. Namasivayan, Ind. Eng. Chem. Res., p. 317, p. 33 (1994).
- [16] M.V. Kulkarni and V.C. Ranr, "Studies in Treatment of Lquid Effluent from Chlor-Alkali Industry", Chem. Age. India, Vol. 31, p. 499 (1980).
- [17] T.C. Tan, C. K. Chia and C.K. Teo, "Uptake of Metal Ions by Chemically

Treated Human Hair", Water Res., Vol. 19, p. 157 (1985).

- [18] M.A. Hashem, R.M. Abdelmonem and T.E. Farrag, "Human Hair as a Biosorbent to Uptake Some Dyestuffs from Aqueous Solutions", Alexandria Engineering Journal, Vol. 46, p. 205 (2007).
- [19] C.H. Giles, T.H. Macewan, S.N. Nakhwa, and D. Smith, "A System of Classification of Solution Adsorption Isotherms, and Its Use in Diagnosis of Adsorption Mechanisms", J. Chem. Soc., Vol. 4, p. 3973 (1960).
- [20] K.K. Panday, G. Parasad, and V.N. Singh, "Removal of Cr(VI) from Aqueous Solutions by Adsorption on Fly Ash-Wollastonite", J. Chem. Technol. Biotechnol, Vol. 34A, p. 367 (1984).
- [21] R.E. Treybal, Mass Transfer Operation, McGraw-Hill, Singapore, 3th Ed., p. 182 (1985).

Received April 5, 2008 Accepted November 12, 2008