A simulation model for the dynamic analysis of a stand-alocell

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The ever increasing demand for electrical energy and the rise in the electricity prices due to the recent instability of the oil prices in addition to the degrading of the air quality resulting from the emissions of the existing energy conversion devices has intensified research into alternative renewable sources of electrical energy. In this paper a dynamic electrochemical model is developed to simulate a Polymer Electrolyte Membrane Fuel Cell (PEMFC) system to allow the development and improvement of electrical energy generation systems using this new promising technology. Although other models have been produced but most of these capture the Fuel Cell (FC) steady state behaviour by estimating its voltage for a particular set of operating conditions. The proposed model allows the incorporation of effects of different dynamic conditions in load current, pressure of input reactant gases, fuel cell operating temperature as well as the mass/heat transfer transient features in the fuel cell body. Its capability of predicting transient dynamics will also prove useful when attempting to develop a control strategy. The proposed model strength is modularizing the fundamental thermal-physical behaviour of a fuel cell and developing a modular block that can be used as a part of any other schematic solution required for fuel cells' study. The developed modular block (prototype) exhibits most of the basic fuel cell properties and incorporates essential physical and electrochemical processes that happen along its operation, allowing its easily moderation to model fuel cells with different cell parameters and allow investigation of their behaviour for any operating or design configuration. The prototype can be useful in future in studying the integration of fuel cells into distribution power systems. The proposed modular block is implemented in SIMULINK and is verified by generating model results and comparing this to benchmark results for a Ballard NEXA TM Power module. The proposed model was also compared to another simplified model; sample results for a Ballard V PEMFC were generated for both models indicating that the developed model is more accurate in simulating the fuel cell especially at high operating current densities. ان الطلب المتزايد على الطاقة الكهربية وارتفاع اسعار الطاقة الكهربية نظرا لعدم استقرار اسعار البترول مؤخرا بالأضافة الى ازدياد سؤء حالة الهواء الناتج من الانعاثات لاجهزة تحويل الطاقة الحالية قد ينتج عنه تكثيف الابحاث في مصادر طاقة كهربية متجددو وبديلة. في هذه المقالَّة يتم عمل نظام تمثيلي الكتروميكانيكي لتمثيل غشَّاء بوليمرات الكتروليتية النظام من خلايا الوقود وذلك لتطوير وتحسين نظم توليد الطاقة الكهربية باستخدام هذه التكنولوجيا الواعدة وبالرغم من ان نظم أخرى تم عملها ةلكن معظمها تتعامل مع الحالة المستقرة لخلية الوقود بتقدير جهدها عند حالة تشغيل معينة. أما النظام المقترح فانه يسمح بإدخال تأثيرات حالات ديناميكية أخرى من تيار الحمل، ضغط غازات الدخول المتفاعلة ودرجة حرارة خلايا الوقود وكذا الخواص العابرة لانتقال الحرارة والكتلة في جسم الخلية وات قدرتها على استنتاج ديناميكات الحالة العابرة سوف تثبت جدارة عالية في محاولة تطوير استراتيجية تحكم فان قوة النظام المقترح تكم في تثميل السلوك الفيزوحراري الاساسي للخلية وتطوير طريقة نموذجية يمكن استخدامها كجزء من طريقة حل بالرسم لازمة لدراسة خلايا الوقود. وهذه الطريقة في النمنجة تتعرض لأغلب الخصائص الاساسية للخلية وتشتمل على العمليات الاساسية الفيزيائية والكهر وكيميائية والتي تحدث اثناء التشغيل وبالتالي تسمح بنمذجة خلايا الوقود ببر امترات متعددة وكذا التحقيق في سلوكها لأي حالة تشغيل أو تصميم. والنموذج المقترح يمكن الاستفادة مّنه مستقبلا في در اسة ادخال خلايا الطاقة مع نظم توزيع القوى الكهربية. والنظام المقترح تم تمثيله بحرّمة برامج سيمولنك وتم التحقق منه عن طريق استخراج نتائج النظام ومقارنتها مع نتائج من نظام من النوع بالاصدار الخامس والتي أشارت الي أن النظام المقترح أدق في محاكاة خلايا الوقودة وخاصة عند كثَّافة تيارات عالية.

Keywords: Renewable energy, Fuel cells, Mathematical modelling, Block simulation

1. Introduction

Most of the world's 115GW per annum power consumption is still generated from the

combustion of fossil fuels. This technology, despite of its advanced development, is inefficient (max. efficiency about 50%), lead to a global warming (generate almost 35% of

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greenhouse emissions), as well as becoming expensive and insecure (recent instability of the oil prices) [1]. Fuel cells [1-3] are electrochemical devices that convert the chemical energy of a gaseous fuel directly into electricity, heat and water thereby eliminating pollution. They combine the best features of engines (can operate for as long as fuel is available) and batteries (produce electricity directly from fuel without combustion reducing emissions and noise and increasing efficiency). Two of their major advantages are their ability to provide power and heat at different scales and in location; and their ability to operate on fuels ranging from fossil through biomass based fuels fuels to renewable. PEMFC emerges as one of the most promising for both stationary and automotive applications [4]. They have more advantages power densities, like their high solid electrolyte-long stack life, low corrosion and higher efficiency η (average stack η is higher than that of Internal Combustion Engine). Different models of PEMFCs are available in literature [4-10] but these are either more suitable for electrochemical purposes rather than electrical engineering [4-7], or presented a very simplified electrical model [8-10] to be used in deriving a control system. Also most of the available models cannot be easily modified allow investigation to of alternative combinations of system design and operating parameters. Also, in power generation systems, the dynamic response is extremely important for the planner especially when there is injection of energy into the grid. Hence, this paper presents a modular design prototype that is easy to modify to allow simulation of different configurations of a PEMFC, reducing the time and cost associated with a parameter investigation and enable investigation of transients. The model can be used as an initial step to prescribe internal design modifications and/or external controller designs to improve its transient proposed behaviour. The model is implemented in MATLAB/SIMULINK [11, 12] and was verified by generating sample results for a Ballard NEXA TM Power module [13]. Results from the verification investigation were compared to benchmark/experimental data indicating that the developed prototype is

accurate in simulating a PEM fuel cell and predicting its performance. The proposed model was also compared to a simplified model [8], results generated for a Ballard V PEMFC [14] were compared showing that the proposed model is more accurate in simulating the fuel cell, especially at operating current densities higher than 1 A/ cm² (1000mA/cm²).

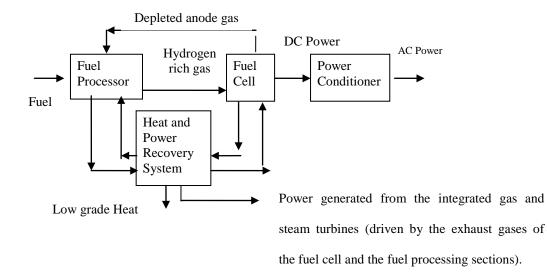
2. The fuel cell system

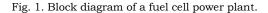
A fuel cell stack is formed of a number of cells referred as MEA (Membrane-electrode assembly) composed of a membrane (electrolyte) sandwiched between two porous electrodes. The stack' voltage is determined by the number of cells. Current is determined by the active area of the cells. Other parts of a fuel cell system include: pumps, blowers, cooling system, compressors, а power conditioning (voltage regulator to make the cell DC output suitable for connection to an electrical load) and sometimes a DC/AC inverter. A fuel processing system is needed if the fuel cell does not use pure hydrogen. A controller is needed to coordinate the parts of the system. The fuel cell system consists in general of four sections as shown in fig. 1: fuel processing, power generation in the fuel cell stacks, power conditioning and heat recovery and/or power generation in integrated gas and steam turbines driven by the exhaust gases of the fuel cell and the fuel processing sections.

To utilize this system a mathematical model, that simulates it, is necessary in order to analyze the system behaviour in different operating conditions.

3. PEMFC basic principles and modelling

A PEMFC depends primarily on a modified polymer membrane (Nafion: as it is mechanically strong, can absorb large quantities of water and is a good proton conductor), coated with highly dispersed catalyst particles (best is platinum although it is the major factor in the cost of PEMFC). The electrodes are usually flat and porous to allow the electrolyte from one side and the gas from the other side to penetrate it. It has a low operating temperature between 50 and 90 °C.





The electrochemical equations are given by: At Anode: $H_2 \rightarrow 2 H^+ + 2e^-$

At Cathode: 2 H⁺ + 2e⁻ + $\frac{1}{2}$ O₂ \rightarrow H₂ O + heat Overall reaction: H₂+ $\frac{1}{2}$ O₂ \rightarrow H₂ O + heat

Where: first equation determines the amount of hydrogen needed to be fed to the anode to meet a load, second equation determines amount of oxygen needed to be fed to cathode to maintain reaction, while the third equation determines water produced. The energy released is given by ΔG_f , which is the difference between the Gibbs free energy of products and that of reactants. It is more convenient to consider these quantities in their per mole form (g_f) .

 ΔG_{f} : change in the Gibbs free energy of

formation, then

 $\Delta g_f = g_f$ of products - g_f of reactants,

 $\Delta g_f = (g_f)_{H_2O} - (g_f)_{H_2} - \frac{1}{2} (g_f)_{O_2}$

Gibbs free energy of formation is not a constant; it changes with temperature and state (liquid or gas) as in table 1. *Modelling of a PEMFC*:

3.1. Anode and cathode (reactants) flow model

In these models the dynamically varying pressure of the reactant gas flows (hydrogen and air) are calculated.

| Table 1 | | | |
|--|--|--|--|
| $\Delta g_{\rm f} \mbox{ for the reaction (H_2+ 1\!\!/_2 \mbox{ O}_2 \rightarrow \mbox{ H}_2 \mbox{ O})} at various$ | | | |
| temperatures; -ve sign means that energy is released | | | |

| Form of water | Temperature | Δg_f (kJmol ⁻¹) |
|---------------|-------------|-------------------------------------|
| product | (°C) | |
| Liquid | 25 | -237.2 |
| Liquid | 80 | -228.2 |
| Gas | 80 | -226.1 |
| Gas | 100 | -225.2 |
| Gas | 200 | -220.4 |
| Gas | 400 | -210.3 |
| Gas | 600 | -199.6 |
| Gas | 800 | -188.6 |
| Gas | 1000 | -177.4 |
| | | |

To calculate the O_2 usage rate:

We know from the basic reaction of fuel cell that 4 electrons are transferred for each mole of oxygen, hence

Charge = $4F \times \text{amount of oxygen}$

Oxygen usage (rate) = I/4F moles/s

Oxygen usage = IN/4F moles/s; where:

- *F* is the faraday constant or the charge on one mole of electrons = 96.485 C,
- N is the number of cells in a stack,
- *I* is the rate of flow of charge (current) in a single cell.

or, since $P = V_{FC} \times I \times N$, then $I = P/NV_{FC}$

Oxygen usage = $P/4F V_{FC}$ moles/s

Where:

P is the power of fuel cell stack, and V_{FC}: voltage of each cell.

From the molar mass of O₂

Oxygen usage = $8.29 \times 10^{-8} \times (P/V_{FC})$ Kg/s

However the molar proportion of oxygen in air is 0.21 then; Air usage = $3.57 \times 10^{-7} \times (P/V_{FC})$ Kg/s.

To calculate the H_2 usage rate:

Similarly, from the basic reaction of fuel cell 2 electrons are transferred for each mole of hydrogen, so:

Charge=2F× amount of hydrogen, then

Hydrogen usage = I/2F moles/s, or

Hydrogen usage = $P/2F V_{FC}$ moles/s

The molar mass of H_2 is 2.02 × 10⁻³ kg/mol, that:

The Hydrogen usage = $1.05 \times 10^{-8} \times (P/V_{FC})$ Kg/s.

The H_2 usage rate is useful to know the electrical energy that could be produced from a given mass or volume of hydrogen [Specific enthalpy (HHV) = 39.7 kWh/kg].

3.2. Membrane hydration model

This represents the process of water transfer across the membrane. Drv membranes reduce proton conductivity and flooded ones block the pores in the electrodes leading to high voltage losses. Ideally, air (oxygen) blown over the cathode diffuse water from the cathode to the anode and throughout electrolyte and dry out any excess water providing a suitable state of hydration, but perturbations can happen. Thus an adjustable parameter ψ [3] that is influenced by membrane preparation procedure and relative humidity will be included in the proposed model.

 ψ = 14 under ideal condition of 100% relative humidity.

 ψ = 22 or 23 under oversaturated conditions.

3.3. Stack voltage mode

The typical electrical characteristic of a fuel cell is normally given in the form of a polarization curve, which is a plot of the cell current versus cell density voltage (current/unit cell active area). The difference between actual voltage $V_{F.C}$ and ideal voltage of a fuel cell *E_{Nernst}* represents the losses in the cell. As more current is drawn the voltage decreases (due to the FC electrical resistance, inefficient reactant gas transport and slow reaction). As low voltage indicates low efficiency of the FC, then low load operation is

preferred. Notice that since Gibbs free energy of formation changes with temperature and state, thus the polarization curve varies with different operating conditions as different temperatures, reactant partial pressures and membrane humidity. Therefore, the voltage model should calculate the stack voltage as a function of stack current, reactant partial pressures, cell temperature, and membrane humidity using a combination of physical and empirical relationships. The output voltage for a PEMFC is basically defined by [3]:

$$V_{F.C} = N \left[E_{Nernst} - L \right]. \tag{1}$$

VFC: Stack Voltage.

 E_{Nernst} is the cell potential obtained in an open-circuit thermodynamic balance (no load).

 $L = \text{Voltage losses} = \Delta V_{\text{activation}} + \Delta V_{ohmic} + \Delta V_{conc}$

 $\Delta V_{activation}$ is the activation losses,

 ΔV_{ohmic} is the ohmic losses, and

 ΔV_{conc} is the concentration losses.

• To find *E*_{Nernst}:

As it was shown before for each mole of hydrogen 2 electrons flow, thus the flowing charge is:

Charge = - 2F coulombs

Electrical done work = charge ×voltage Then, Δg_f = -2*FE* joules

That:

$$E = -\Delta g_f / 2F. \tag{2}$$

- E is the maximum electromotive force or reversible produced open circuit voltage of fuel cell at standard temperature 25 °C, and
- Δg_f is the per mole change in Gibbs free energy of formation (J/mol), which is the available energy to do external work.

To obtain E_{Nernst} [7] an extra term is added to take into account changes in temperature with respect to standard reference temperature 25 °C, then

$$E_{Nernst} = -\Delta g_f / 2F + \Delta S / 2F (T - T_{ref}).$$
(3)

- ΔS is the change of the entropy (J/mol), and
- T is the fuel cell operation temperature in K; and T_{ref} : the reference temperature.

As the Gibbs free energy changes with reactant pressure and concentration; Thus:

$$\Delta_{\rm gf} = \Delta g_{f_o} + RT \ln [P_{H_2} \times (P_{O_2})^{\frac{1}{2}}] / P_{H_2O}$$

$$\therefore E = E_o / 2F + RT \ln [P_{H_2} \times (P_{O_2})^{\frac{1}{2}}] / P_{H_2O}.$$
(4)

Where:

| E_o | is the cell EMF at standard | | |
|-------------------|---------------------------------|--|--|
| | pressure, | | |
| R | is the universal gas constant = | | |
| | 8.3145 J/K. mol, and | | |
| $P_{H2}, P_{O2},$ | are the Partial pressures of | | |
| P_{H2O} | hydrogen, oxygen and water | | |
| | atmosphere. | | |

From eqs. (3, 4) and by substituting with the known values of the (F and R) constants and the reference temperature, we obtain the final equation:

$$E_{Nernst} = 1.229 - 0.85 \times 10^{-3} \times (T - 298.15) + 4.3085 \times 10^{-5} \times T \times [\ln (P_{H_2}) + \frac{1}{2} \ln (P_{O_2})].$$
(5)

• *To find the losses L:* This is divided to activation losses, crossover losses, ohmic losses and concentration losses.

3.3.1. Activation losses

This is due to slowness of reactions taking place in the cell. A proportion of the generated voltage is lost in driving the chemical reaction that transfers electrons to or from the electrode.

$$\Delta V_{act} = A \ln (i/b). \tag{6}$$

 $A = A_a + A_c$; and $b = i_{oa}(Aa / A) + i_{oc}(Ac / A)$ Where

A is the slope of Tafel line, it is a constant in volts and is higher for a slow reaction, andB is the a constant in amperes.

3.3.2. Fuel crossover and internal currents

This energy loss results from the waste of fuel passing through the electrolyte (fuel as well some crossover), as electron conduction through the electrolyte (electrolyte should only transport ions), resulting in a noticeable voltage (added to drop the activation losses). Thus the final Cell activation losses become:

$$\Delta V_{act} = A \ln \left[(i + i_n) / i_0 \right]. \tag{7}$$

Where,

- *i*_n is the internal and fuel crossover equivalent current density, and
- *i*^o is the exchange current density, it's higher for fast reaction reducing the activation losses and improving cell performance.

3.3.3. Ohmic losses or resistive losses

This is due to either internal current losses caused by the leakage of some electrons passing through the membrane instead of being utilized, or due to resistive losses caused by electrons flow through the resistance of the whole electric circuit (hydrated membrane reduces ohmic losses). It is proportional to current density.

$$\Delta V_{ohm} = ir. \tag{8}$$

Where, *r*. is the area-specific resistance.

3.3.4. Mass transport or Concentration losses

This is due to the change in concentration of reactants at the surface of the electrodes as the fuel is used causing reduction in the partial pressure of reactants, resulting in a reduction in voltage given by:

$$\Delta V_{trans} = -RT/nF \times \ln (1 - i/i_1). \tag{9}$$

Where, n': differs for different reactants (it is 2 for hydrogen and 4 for Oxygen).

Or ΔV_{trans} can be also found by using another approach [3] that is entirely empirical and has become more favoured lately, because it gives same results, provided constants m and n are chosen properly:

$$\Delta V_{trans} = - \max p \text{ (ni)}. \tag{10}$$

The value of m will typically be about 3×10^{-5} V, and n about 8×10^{-3} cm²/mA.

Combining all losses, the cell voltage becomes:

$$V = E - \Delta V_{ohm} - \Delta V_{act} - \Delta V_{trans}$$
$$V = E - i \times r - A \times ln [(i+i_n)/i_o] + m \times exp (ni).$$
(11)

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Eq. (11) is often simplified in a practical way as the crossover current $i_{\rm n}$ is usually very small.

$$V = E - ir - A \times ln (i/i_0) + m \times exp(ni).$$
(12)

$$V=E-ir-(A \ln(i) - A \ln(i_0)) + m \times exp(ni).$$
(13)

Put constants together, so: $E_{oc} = E + A \ln(i_0)$

$$V = E_{oc} - i \times r - A \times ln(i) + m \times exp(ni).$$
(14)

This simplified emperical model was checked here by developing a SIMULINK [10] modular block for it. Example values of the used constants are given by table 2. Results obtained for a Ballard V fuel cell [12] is given in fig. 2 showing that this model is only accurate in simulating the fuel cell at operating current densities less than 1 A/cm².

3.4. Proposed model

A more exact (non-simplified) model is proposed here, in which eq. (5) is used to obtain the Cell Reversible Voltage E_{Nernst} taking into account changes in temperature with respect to the standard reference temperature [3]. Then all the voltage losses are considered using the following equations:

3.4.1. Activation losses

The activation voltage drop, including both anode and cathode, can be calculated using [3, 5, 7, and 9]:

$$\Delta V_{act} = -[\xi_1 + \xi_2 \times T + \xi_3 \times T \times \ln(C_{O_2}) + \xi_4 \times T \times \ln(i_{FC})].$$
(15)

$$C_{o_2} = P_{O_2} / (5.08 \times 10^6 \times e^{(-498/7)}).$$

Where,

- T is the cell operating temperature in Kelvin (K),
- ξ is the parametric coefficients for each cell, whose values are defined based on theoretical equations with kinetic, thermodynamic, and electrochemical foundations,
- C_{o_2} is the concentration of oxygen in the

catalytic interface of the cathode

(mol/cm³), and

 i_{FC} is the cell operating current in (A).

Table 2 Example constants for eq. (14)

| Ballard mark V PEMFC at 70°C |
|------------------------------|
| 1.031 |
| 2.45 × 10-4 |
| 0.03 |
| 2.11×10^{-5} |
| 8 × 10 ⁻³ |
| |

3.4.2. Ohmic losses

It will be obtained using the general expression for resistance including all membrane parameters.

 $R_M = \rho_M \times L / A$

 $\rho_M = (181.6 \times [1 + 0.03 \times (i_{FC} / A) + 0.062 \times (T/303)^2 \times (i_{FC} / A)^{2.5}])/(([\psi - 0.634 - 3 \times (i_{FC} / A)] \times exp [4.18 \times ((T - 303) / T)]))$ Where, the exponential term is the temperature correction if the cell is not operating at 30°C (303K).

- Ψ is the a parameter functions of relative humidity; Ψ = 14 (ideal condition), 23 (oversaturated),
- *L* is the thickness of the membrane in cm, where $L = 178\mu m$ for Nafion 117:7mil, $L= 127\mu m$ for Nafion 115:5 mil, and $L = 51\mu m$ for Nafion 112:2mil,
- A is the cell active area in cm^2 , and
- ρ_M is the specific resistivty of the membrane to the electron flow (Ω .cm).

Then the ohmic voltage drop is determined by:

$$\Delta V_{ohm} = i_{FC} \times (R_M + R_C). \tag{16}$$

- R_C is resistance to protons transfer through the membrane, and usually considered constant.
- 3.4.3. Concentration losses This will be determined by:

$$\Delta V_{con} = -B \times ln(1-j/j_{max}). \tag{17}$$

Where;

B is the a parametric coefficient in volts, which depends on the cell and its operation state,

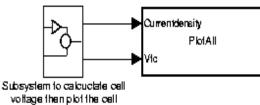
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- *j* is the actual current density of the cell (A/cm^2) ; $j = i_{FC}/A$, and
- j_{max} is the maximum current density at which the fuel is used at same rate of the maximum supply speed, it is in range of (500-1500 mA/ cm²).

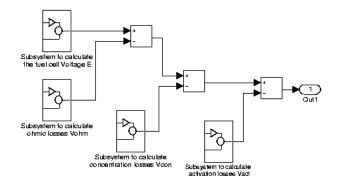
The above proposed mathematical model equations were all implemented in MATLAB/Simulink [11-12] software to develop a modular block (prototype) for simulating the fuel cell.

The proposed MATLAB/SIMULINK modular block (prototype) for simulating the PEMFC:



polarization curve

Constituents of the proposed prototype:



4. Verification investigation

For the validation of the proposed model prototype and checking its ability to be used as a tool for simulating a fuel cell stack, a single cell model Ballard Mark V (Nafion 117) was used for the investigation. The FC parameters used for this simulation is given in table 3. Results obtained for the proposed model was then compared to those obtained using the simplified model and are both given in fig. 2. Results confirm that the proposed model prototype is more accurate in simulating the fuel cell especially at higher current densities above 1A/cm².

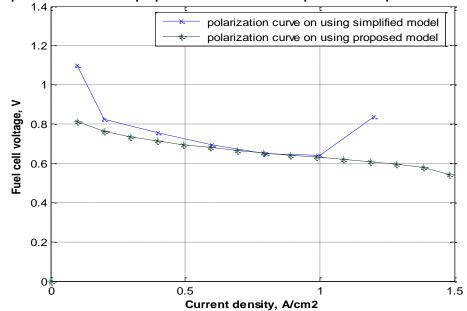
Table 3 Parameters of the used Ballard Mark V Fuel Cell

| Parameter | Value | Parameter | Value |
|-----------|---------------------------------|--------------|---|
| Т | 70 °C (343 K) | ξ_1 | -0.948 |
| Α | 50.6 cm ² | ξ_2 | 0.00286+0.0002* ln(A)+(4.3*10 ⁻⁵)* ln C _{H2} |
| L | 178 * 10 ⁻⁴ cm | ξ₃ | 7.6 * 10 ⁻⁵ |
| P_{H2} | 1 atm. | ξ_4 | - 1.93 * 10-4 |
| P_{O2} | 1 atm. | Ψ | 23 |
| В | 0.016 V | j max | 1.5 A/cm ² |
| R_C | 0.000 3 Ω | j n | 0.0012 A/cm ² |

The FC operating temperature and the fuel/air flow are the two important dynamic properties of a fuel cell. It has to be noted that membrane temperature and gases partial pressures change with cell current, with partial increasing current pressure of hvdrogen or oxygen decreases, whereas proposed temperature increases. The prototype allows the investigation of these dynamic properties, it will be demonstrated here how they will affect the fuel cell voltage. The effect of the change of cell temperature on output voltage is shown in fig. 3, a rise of only 20°C results in a voltage rise.

The effect of the fuel/air (hydrogen and oxygen) input pressures was also demonstrated, an increase in fuel/air input pressure from the atmospheric pressure was found to raise the exchange current density, which has an apparent effect of raising the open circuit voltage as can be seen in fig. 4. The total number of cells in a stack affects the resulting stack voltage as can be seen in fig. 5. On using 1000 cells the stack voltage is raised to about 800 V at normal atmospheric pressure and low current density.

Correlation of the proposed model with experimental investigation for the lab Ballard NEXA TM Power module [13] given by fig. 6 is also performed. Comparisons between the proposed model predicted results and the benchmark/experimental results [13] are given in figs. 7 and 8 consequently confirming the validation of the proposed prototype.



Comparison between the proposed model and the simplified model polarization curves

Fig. 2. Resulting polarization curve for a fuel cell on using the proposed fuel cell model, compared to that obtained on using simplified model (current density up to 1500 mA/cm² or 1.5 A/ cm²).

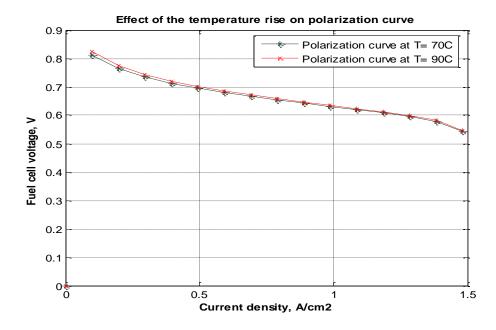


Fig. 3. Effect of temperature change on the output fuel cell voltage.

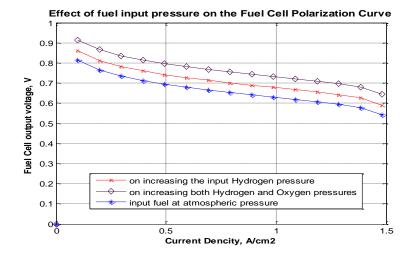


Fig. 4. Polarization curves shows the resulting boost in fuel cell voltage when operating at a higher hydrogen and oxygen pressures.

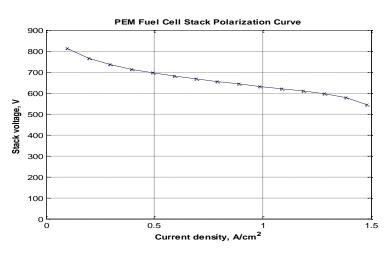


Fig. 5. The resulting polarization curve (using proposed model) for a stack PEMFC system made of 1000 cells.



Fig. 6. Lab Ballard NEXA TM Power module.

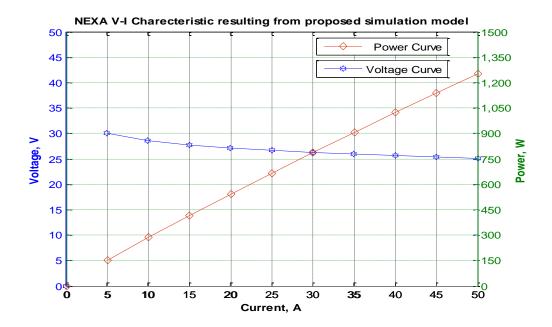


Fig. 7. Proposed model resulting polarization and power curves for the lab Ballard NEXA ™ power module.

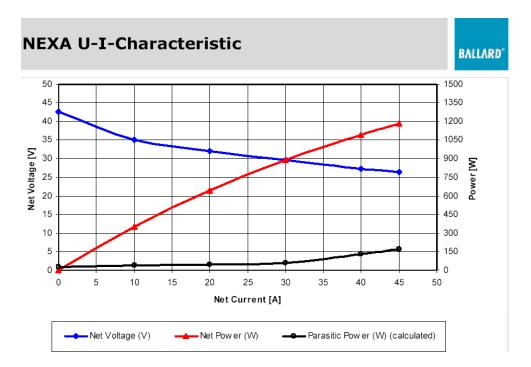
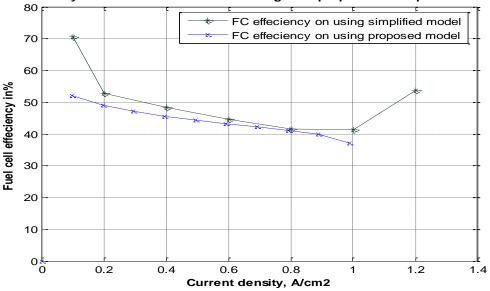


Fig. 8. Benchmark/experimental polarization and power curves for the lab Ballard NEXA ™ power module.



Effeciency for a Ballard V PEMFC on using both proposed & simplifed model

Fig. 9. Efficiency curve using both proposed and simplified empirical models prototype (reference to HHV).

5. Stack efficiency

 η is the electrical energy produced per mole of fuel/- Δh_{f} .

Where: Δh_f , = -241.83 kJ/mol if product is steam (HHV) and is -285.84 kJ/mol if product water (LHV). The maximum possible efficiency (thermodynamic efficiency) is when the electrical energy is equal to change in Gibbs free energy.

Where; η : fuel cell efficiency.

HHV: higher heating value.

LHV: lower heating value (probably used in calculating efficiency since it gives the higher figure), hence

Maximum efficiency possible= $\Delta g_f / \Delta h_f \times 100$ %.

The output voltage of a fuel cell V_c is then related to efficiency by adapting eq. (2). If all the energy from the hydrogen fuel is transformed to electrical energy, then: $E = -\Delta h_f$ /2F = (1.48) at HHV and (1.25) at LHV.

Therefore actual efficiency (output/input) is then:

 $\eta = (V_c/1.48) \times 100\%$ (with reference to HHV) $\eta = (V_c/1.25) \times 100\%$ (with reference to LHV) However, in practice not all the fed fuel is used. Thus a fuel utilization coefficient can be defined as:

 μ_f is the mass of cell's reacted fuel/mass of input fuel to cell,

 $\eta = \mu_f V_c/1.48\ 100\%$ (with reference to HHV) $\eta = \mu_f V_c/1.25\ 100\%$ (with reference to LHV) This equation (HHV) is implemented in both the simplified and proposed models' prototypes to obtain the efficiency curves. The resulting efficiency curves from both models for the used Ballard V PEMFC are compared in fig. 9.

6. Conclusions

Two prototypes for modelling the fuel cell, by using both the simplified and the proposed mathematical models respectively, were developed tested and compared. Although the prototype produced using the simplified model gave reasonable results, the proposed model prototype was found to give better results especially at current densities greater than 1A/cm². A further advantage of the proposed prototype is that it can be changed easily because it is built out of different autonomous operating blocks. The proposed prototype can be useful in many applications in future such as:

1. Estimate the performance of a specific fuel cell system and investigate its behaviour as an initial step toward investigating internal design modifications and/or external

controller designs to improve its transient response.

2. Estimate the performance of a specific application that uses a fuel cell system, for example the integration of a fuel cell into a power system.

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