

# GRAPHICAL METHOD FOR SYNTHESIZING LINKAGE MECHANISMS TO GENERATE FUNCTIONS OF TWO VARIABLES

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## ABSTRACT

The paper presents a graphical method for synthesizing plane linkage mechanisms with two rotating inputs and one rotating output. The mechanisms are used to generate functions of two independent variables. The method is based on constructing circles passing through three points, and permits the mechanisms to satisfy six arbitrarily selected precision positions. Note; A precision position is a configuration of the system for which the values of the variables of the generated function coincide with those of the function which is to be synthesized.

## NOMENCLATURE

Figure (1) shows the linkage mechanism and the letters for the designation of links and points. The following are definitions of symbols.

|                                           |                                                                |
|-------------------------------------------|----------------------------------------------------------------|
| $x, y$                                    | the two input variables                                        |
| $z$                                       | the output variable                                            |
| $z = f(x, y)$                             | the desired function                                           |
| $x_1, x_2, x_3$                           | values of the input variables $x$                              |
| $y_1, y_2, y_3$                           | values of the input variables $y$                              |
| $z_{11}, z_{12}, \dots, z_{33}$           | values of the output variable such that $z_{12} = f(x_1, y_2)$ |
| $\Delta x, \Delta y, \Delta z$            | ranges of $x, y$ and $z$ .                                     |
| $\theta_1, \theta_2, \theta_3$            | input angles corresponding to $x_1, x_2, x_3$                  |
| $\phi_1, \phi_2, \phi_3$                  | input angles corresponding to $y_1, y_2, y_3$ .                |
| $\psi_{11}, \psi_{12}, \dots, \psi_{33}$  | output angles corresponding to $z_{11}, z_{12}, \dots, z_{33}$ |
| $\Delta \theta, \Delta \phi, \Delta \psi$ | angular ranges of $\theta, \phi$ and $\psi$                    |
| $R_x, k_y, k_z$                           | scale factors of $x, y, z$                                     |
| $S_x, S_y, S_z$                           | scale of $x, y, z$ .                                           |

## INTRODUCTION

Linkage mechanisms which mechanize functions of two variables have numerous applications. Typical examples include robotic components, automatic components and analog computer components. The synthesis problem of these mechanisms has been the subject of many investigations [1-5]. Papers [1] and [3] have presented analytical methods to synthesis 7-link mechanism with rotational inputs and output. In [2] Mruthyunijaya developed a graphical method to synthesis 7-link mechanism with sliding inputs and output. Ramaiyan and others [4] proposed a graphical procedure for synthesizing

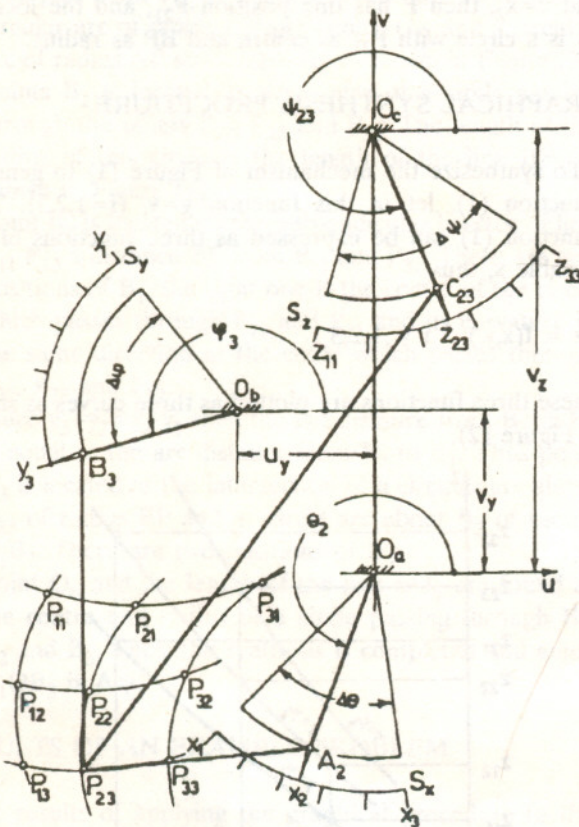


Figure 1.

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problem is treated by synthesizing, graphically, three function generator mechanisms of one variable and an adder mechanism. When these three mechanisms are join together by the adder, the resultant mechanism performs as a function generator of two variables. Each mechanism of the three mechanisms consists of 6 links besides the adder which consists of 7 links. So the resultant mechanism of [5] contains many links and occupies large space.

In this paper the adder mechanism which is developed in [5] for addition only is resynthesized graphically to generate functions of two variables in certain ranges of the independent variables. The only restrictions are that the functions in the ranges under consideration are bounded, single valued and continuous.

THE LINKAGE MECHANISM AND ITS PERFORMANCE

The linkage adder mechanism of [5] is shown in Figure (1). It has three fixed pivots  $O_a, O_b$  and  $O_c$ , three rotating links  $AO_a, BO_b$  and  $CO_c$ , and three floating links  $AP, BP$  and  $CP$ . Links  $AO_a$  and  $BO_b$  are the input links corresponding to the variables  $x$  and  $y$ . Link  $CO_c$  is the output link corresponding to the  $z$  variable. This mechanism is required to be synthesized to generate the function

$$z = f(x,y) \tag{1}$$

within the ranges  $\Delta x = x_3 - x_1, \Delta y = y_3 - y_1$  and  $\Delta z = z_{33} - z_{11}$ . Where  $x_1, y_1$  and  $z_{11}$  are the starting values of  $x, y, z$  and  $x_3, y_3$  and  $z_{33}$  are their final values.

The independent variables  $x, y$  are represented mechanically by the angular rotations  $\theta, \phi$  of links  $AO_a$  and  $BO_b$ , while the dependent variable  $z$  is displayed by the angular rotation  $\psi$  of like  $CO_c$ . The angles  $\theta, \phi$  and  $\psi$  are measured anticlockwise from a fixed cartesian coordinate system  $(u, v)$  as shown in Figure (1). The relations between  $x, y, z$  and  $\theta, \phi, \psi$  are assumed to be linear and in the forms

$$x = k_x (\theta - \theta_1) + x_1 \tag{2}$$

$$y = k_y (\phi - \phi_1) + y_1 \tag{3}$$

$$z = k_z (\psi - \psi_1) + z_1 \tag{4}$$

where

$$k_x = \Delta x / \Delta \theta, k_y = \Delta y / \Delta \phi, k_z = \Delta z / \Delta \psi, \Delta \theta = \theta_3 - \theta_1,$$

$$\Delta \phi = \phi_3 - \phi_1, \text{ and } \Delta \psi = \psi_{33} - \psi_{11}.$$

The mechanism performs as follows: when the links  $AO_a$  and  $BO_b$  rotate through two angles, say  $\theta_2$  and  $\phi_3$ , link  $CO_c$  will rotate through the angle  $\psi_{23}$ . The four points  $A, B, C$  and  $P$  will take the positions  $A_2, B_3, C_{23}$  and  $P_{23}$ . The three positions  $A_2, B_3$  and  $C_{23}$  indicate on  $S_x, S_y$  and  $S_z$  to the values  $x_2, y_3$  and  $z_{23}$  of  $x, y$  and  $z$ . The values  $x_2, y_3, z_{23}$  and their corresponding angles  $\theta_2, \phi_3, \psi_{23}$  must satisfy Equations (2), (3) and (4), and in the same time the value  $z_{23}$  must be equal to  $f(x_2, y_3)$ .

It is to be noted that, for a given value of  $y$  there are many positions of  $P$  corresponding to the values of  $x$ . For example, if  $y = y_2$  and  $x = x_i$  ( $i = 1, 2, 3$ ), then  $P$  has three positions  $P_{12}, P_{22}, P_{32}$ . In this case  $B_2$  is the centre of a circle passes through the points  $P_{12}, P_{22}$  and  $P_{32}$  with  $BP$  as radius. Also if  $y = y_3$  and  $x = x_i$  ( $i = 1, 3$ ), then  $P$  has two positions  $P_{13}$  and  $P_{33}$ , and the locus of  $B_3$  is the perpendicular bisector of line  $P_{13}P_{33}$ . Moreover, if  $y = y_1$  and  $x = x_2$ , then  $P$  has one position  $P_{21}$ , and the locus of  $B_1$  is a circle with  $P_{21}$  as centre and  $BP$  as radius.

GRAPHICAL SYNTHESIS PROCEDURE

To synthesize the mechanism of Figure (1) to generate Function (1), let in this function  $y = y_i$  ( $i = 1, 2, 3$ ). Then Function (1) can be expressed as three functions of one variable  $x$ , thus

$$z = f(x, y_i) \quad i = 1, 2, 3$$

These three functions are plotted as three curves as shown in Figure (2).

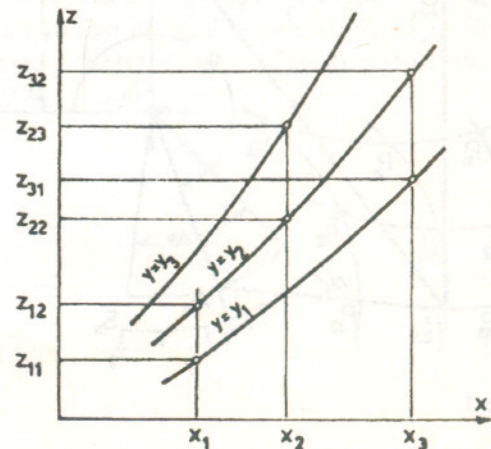


Figure 2.



On these curves six design points are chosen such that; points  $(x_1, y_1, z_{11})$  and  $(x_3, y_1, z_{31})$  on the curve  $y=y_1$ , three points  $(x_1, y_2, z_{12})$ ,  $(x_2, y_2, z_{22})$  and  $(x_3, y_2, z_{32})$  on the curve  $y=y_2$ , and one point  $(x_2, y_3, z_{23})$  on the curve  $y=y_3$ . To insure the linearity of  $S_y$  scale it is convenient to choose  $y_2 = y_1$ . The graphical procedure for the synthesis of a linkage mechanism is as follows:

1. The locations of  $O_a$  and  $O_c$ , the lengths of links  $AO_a$ ,  $CO_c$  and  $CP$ , the angles  $\theta_1$  and  $\psi_{11}$  and the scale factors  $k_x$  and  $k_z$  are chosen. Points  $A_1$  and  $C_{11}$  are located according to the values  $\theta_1$  and  $\psi_{11}$ .

2. The angles  $\theta_2$  and  $\theta_3$  are calculated by substituting  $x_2$  and  $x_3$  in Equation (2). Then, according to  $\theta_2$  and  $\theta_3$ , points  $A_2$  and  $A_3$  are located on an arc of a circle of center  $O_a$  and radius  $AO_a$ .

3. By substituting  $z_{11}$ ,  $z_{31}$ ,  $z_{12}$ ,  $z_{22}$ ,  $z_{32}$  and  $z_{23}$  into Equation (4), the angles  $\psi_{11}$ ,  $\psi_{13}$ ,  $\psi_{12}$ ,  $\psi_{22}$ ,  $\psi_{32}$  and  $\psi_{23}$  are obtained. According to these angles points  $c_{11}$ ,  $c_{31}$ ,  $c_{22}$ , and  $c_{32}$  are located on an arc of a circle of center  $O_c$  and radius  $CO_c$ .

4. Points  $P_{11}$ ,  $P_{31}$ ,  $P_{12}$ ,  $P_{22}$ ,  $P_{32}$  and  $P_{23}$  are located. For example, point  $P_{21}$  is located as the intersection of a circular arc of radius  $CP$  and centre  $C_{21}$  and a circular arc of radius  $AP$  and centre  $A_2$  as shown in Figure (3). Point  $B_2$  is located as the centre of a circle passing through the points  $P_{12}$ ,  $P_{22}$  and  $P_{32}$ . The length of the radius of this circle is the length of the link  $BP$ , as shown in Figure (4).

5. Point  $B_1$  is located on the perpendicular bisector of line  $P_{11}P_{13}$  at a distance  $BP$  from  $P_{11}$  and  $P_{31}$ . These are two positions of  $B_1$ , the right one is the centre of the circle which passes through  $P_{11}$  and  $P_{31}$  and its curvature is in the same direction as the circle which passes through  $P_{22}$ ,  $P_{23}$  and  $P_{32}$ .

6. Since  $y_3 - y_2 = y_2 - y_1$  then the arc distance from  $B_3$  to  $B_2$  is equal to the arc distance from  $B_2$  to  $B_1$ . Thus point  $B_3$  is located as the intersection of a circular arc about  $P_{23}$  of radius  $BP$  and a circular arc about  $B_2$  of radius  $B_1B_2$ . There are two positions of  $B_3$ .

7. Point  $O_b$  and the length of the link  $BO_b$  are found as the centre and radius of a circle passing through  $B_1$ ,  $B_2$  and  $B_3$ . Thus, the synthesis is completed and angle  $\angle BO_bB_3$  is  $\Delta\psi$ .

$k_y = -.0685$  and  $k_z = -.0563$ . Figure (5) shows the desired and the generated functions. The design points are not points of zero error due to drawing inaccuracies.

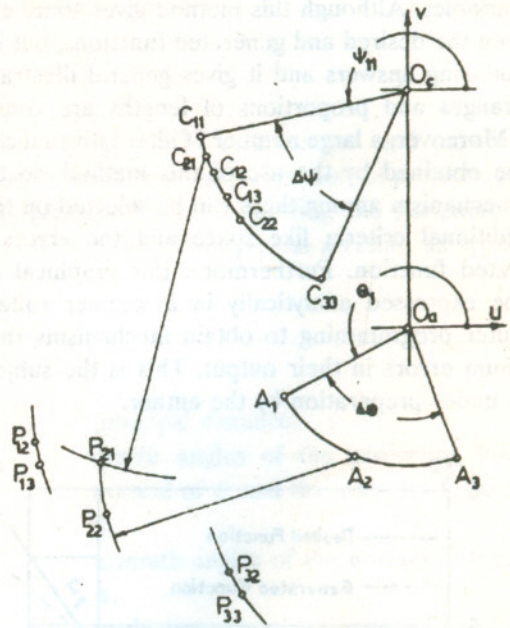


Figure 3.

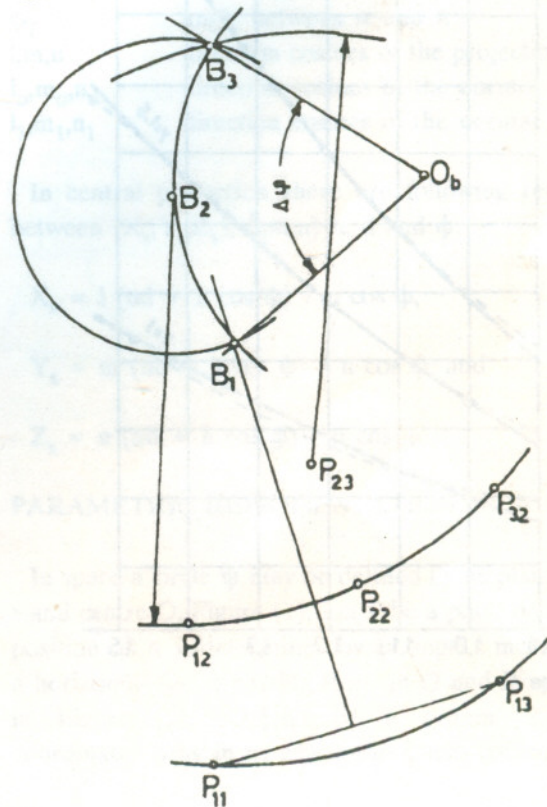


Figure 4.

RESULTS OF AN EXAMPLE PROBLEM

The results of applying the graphical procedure to the function  $z = x^2 y^{1.3}$  for  $1 \leq x \leq 1.4$  and  $1 \leq y \leq 2$  are  $u_y = -2.15$ ,  $v_z = -2.67$ ,  $v_z = 15.65$ ,  $AO_a = 5$ ,  $BO_b = 15.6$ ,  $CO_c = 4.8$ ,  $CP = 8.7$ ,  $BP = 9.77$ ,  $CP = 9.2$ ,  $\theta_1 = 48^\circ$ ,  $\phi_1 = 90^\circ$ ,  $\psi_{11} = 218.5^\circ$ ,  $\Delta\theta = 44^\circ$ ,  $\Delta\psi = 14.6^\circ$ ,  $\Delta\psi = 68^\circ$ ,  $k_x = .0091$ ,



## CONCLUSION

Represented in this paper a graphical method of synthesize a linkage mechanism to generate functions of two variables. Although this method gives some errors in between the desired and generated functions, but it is fast in producing answers and it gives general illustration, so that ranges and proportions of lengths are constant in view. Moreover, a large number of alternative mechanisms can be obtained by the use of this method, so that the best mechanism among these can be selected on the basis of additional criteria like space and the errors in the generated function. Furthermore, this graphical method can be expressed analytically in a manner suitable for computer programming to obtain mechanisms that have minimum errors in their output. This is the subject of a paper under preparation by the author.

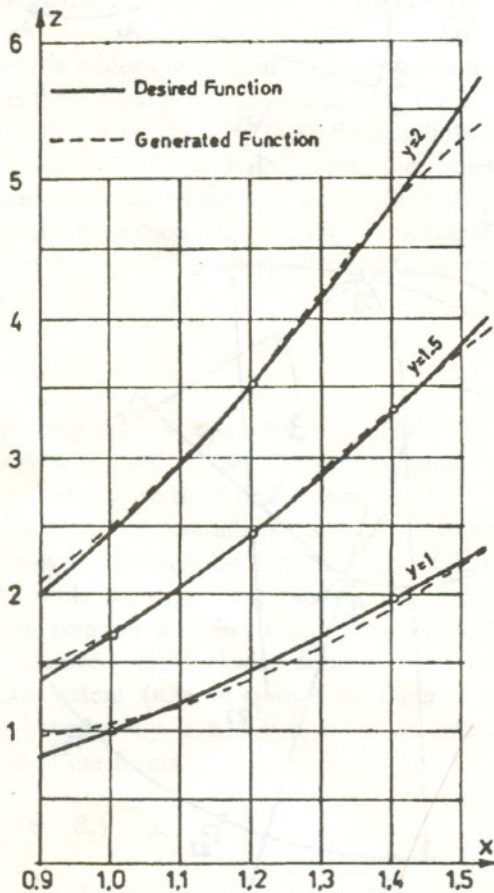


Figure 5.

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